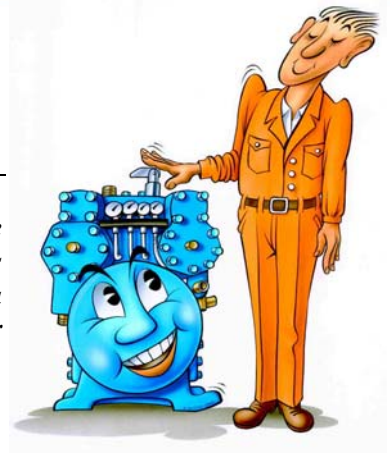


# Valuable technical information



## SPARE-PART & MAINTENANCE KITS Model HLF2/77

SPERRE's kits of genuine spare-parts include the wear parts you must change when you overhaul the compressor. For example, if you replace a valve, it is strongly recommended to replace the valve gaskets at the same time. With a spare-part kit available, all necessary parts are at hand together with clear installation instructions.



For model HLF 2/77 following kits are available:

Description	Part No	Content of kit
Gasket kit	4127	All flat gaskets, O-rings, sealing rings, and valve gaskets.
Crankshaft	1436MK	Crankshaft with all bearings, flywheel key and nut, Seeger-rings, endplate and screw.
Valve LP	3036MK	Valves and necessary copper rings and/or gaskets.
Valve HP	3037MK	Valves and necessary copper rings and/or gaskets.
Overhaul kit – LP valve	3036MK2	Valve plate and gaskets.
Overhaul kit – HP valve	3037MK2	Valve springs, plates and gaskets.
Piston LP	3354MK	Piston gudgeon pin with Seeger-rings and piston rings.
Piston HP	3352MK	Piston gudgeon pin with Seeger-rings and piston rings.
Connecting rod	1428MK	Connecting rod with small- and big-end bearings, oil scoop with screw set.
Flex. Coupling	4519MK	Rubber coupling with bolts.
Overhaul kit Routine B	7933	All parts needed for 5 000-hours' maintenance: Overhaul kits for valves complete with gaskets and guide rings, piston rings, connecting rod bearings, gudgeon pins, Seeger-rings, gaskets and ventilator.
Overhaul kit Routine C	7963	All parts needed for 10 000-hours' maintenance: Same as kit B, plus complete valves, crankshaft bearings and seal ring.

### Maintenance kits:

- All necessary parts at hand when you need them
- With clear installation instructions enclosed

**Genuine Sperre parts give you peace of mind at sea!**

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