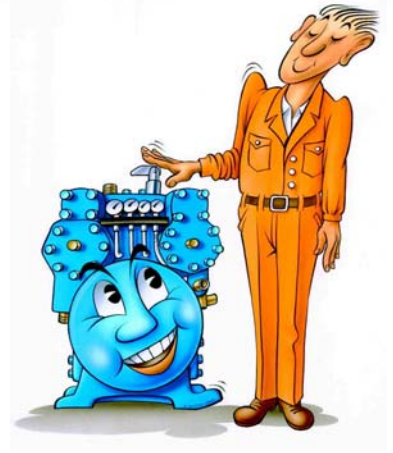


Valuable technical information



SPARE-PART & MAINTENANCE KITS Model HL2/77

SPERRE's kits of genuine spare-parts include the wear parts you must change when you overhaul the compressor. For example, if you replace a valve, it is strongly recommended to replace the valve gaskets at the same time. With a spare-part kit available, all necessary parts are at hand together with clear installation instructions.



For model HL2/77 following kits are available:

Description	Part No	Content of kit
Gasket kit	4120	All flat gaskets, O-rings, sealing rings, and valve gaskets.
Crankshaft	1403MK	Crankshaft with all bearings, flywheel key and nut, Seeger-rings, endplate and screw.
Valve LP	3036MK	Valves and necessary copper rings and/or gaskets.
Valve HP	3037MK	Valves and necessary copper rings and/or gaskets.
Overhaul kit – LP valve	3036MK2	Valve plate and gaskets.
Overhaul kit – HP valve	3037MK2	Valve springs, plates and gaskets.
Piston LP	3354MK	Piston, gudgeon pin with Seeger-rings and piston rings.
Piston HP	3352MK	Piston, gudgeon pin with Seeger-rings and piston rings.
Connecting rod	1424MK	Connecting rod with small- and big-end bearings, oil scoop with set screw.
Cylinder LP	1135MK	Cylinder with gaskets, stud bolts/nuts and fittings.
Cylinder HP	1133MK	Cylinder with gaskets, stud bolts/nuts and fittings.
Overhaul kit Routine B	7934	All parts needed for 5000-hours' maintenance: Overhaul kits for valves complete with gaskets and guide rings, piston rings, connecting rod bearings, gudgeon pins, Seeger rings, gaskets and ventilator.
Overhaul kit Routine C	7964	All parts needed for 10 000-hours' maintenance: Same as kit B, plus complete valves, crankshaft bearings and seal ring.

Maintenance kits:

- All necessary parts at hand when you need them
- With clear installation instructions enclosed

Genuine Sperre parts give you peace of mind at sea!

Sperre Industri AS
Tel +47 70 16 11 00
Fax +47 70 16 11 10
E-mail:industri@sperre.com

Sperre Rotterdam BV
Tel +31 180 463 299
Fax +31 180 463 264
E-mail:rotterdam@sperre.com

Sperre Asia PTE LTD
Tel +65 763 63 00
Fax +65 763 18 11
E-mail:asia@sperre.com

**Sole suppliers of
genuine spare parts**