

Valuable technical information



SPARE-PART & MAINTENANCE KITS

Model HV2/220

High pressure & low pressure models.

SPERRE's kits of genuine spare-parts include the wear parts you must change when you overhaul the compressor. For example, if you replace a valve, it is strongly recommended to replace the valve gaskets at the same time. With a spare-part kit available, all necessary parts are at hand together with clear



For model HV2/220 following kits are available:

Description	Part No	Content of kit
Gasket kit	4115	All flat gaskets, O-rings, sealing rings, and valve copper gaskets.
Crankshaft	2014MK	Crankshaft with all bearings, flywheel key and nut.
LP suction valve	3027MK	Valves and necessary copper rings and gaskets for valve covers.
LP delivery valve	3028MK	Valves and necessary copper rings and gaskets for valve covers.
HP suction valve (Working pressure 15-35 bar)	3022MK	Valves and necessary copper rings and gaskets for valve covers.
2. Stage suction valve (Working pressure 0-10)	3020MK	Valves and necessary copper rings and gaskets for valve covers.
HP delivery valve	3023MK	Valves and necessary copper rings and gaskets for valve covers.
Overhaul kit – LP suction valve	3027MK2	Valve springs, plates, fixing pins and gaskets.
Overhaul kit – LP delivery valve	3028MK2	Valve springs, plates, fixing pins and gaskets.
Overhaul kit – HP suction valve (Working pressure 15-35 bar)	3022MK2	Valve springs, plates, fixing pins and gaskets.
Overhaul kit – 2. Stage suction valve (Working pressure 0-10)	3020MK2	Valve springs, plates, fixing pins and gaskets.
Overhaul kit – HP delivery valve	3023MK2	Valve springs, plates, fixing pins and gaskets.
Piston LP	3394MK	Piston, gudgeon pin with Seeger-rings and piston rings.
Piston HP	3402MK	Piston, gudgeon pin with Seeger-rings and piston rings.
Connecting rod LP	1418MK	Connecting rod with small- and big- end bearings.
Connecting rod HP	1420MK	Connecting rod with small- and big- end bearings.
Lubrication oil pump	4441MK	Complete lub. Oil pump, connector, gasket and set screw.
Cylinder head	1257MK	Cylinder head with gaskets, stud bolts/nuts and fittings.
Cylinder block	1115MK	Cylinder block with gaskets, stud bolts/nuts and fittings.
Flex. Coupling disc	4524MK	Coupling disc with bolts and nuts.

Sperre Industri AS
Tel +47 70 16 11 00
Fax +47 70 16 11 10
E-mail:industri@sperre.com

Sperre Rotterdam BV
Tel +31 180 463 299
Fax +31 180 463 264
E-mail:rotterdam@sperre.com

Sperre Asia PTE LTD
Tel +65 763 63 00
Fax +65 763 18 11
E-mail:asia@sperre.com

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Overhaul kit Routine D (Working pressure 15-35 bar)	7979	All parts needed for 5000-hours' maintenance: Gasket kit, piston rings, gudgeon pin, gudgeon bearing and valve overhaul kits.
Overhaul kit Routine D (Working pressure 0-10)	8424	All parts needed for 5000-hours' maintenance: Gasket kit, piston rings, gudgeon pin, gudgeon bearing and valve overhaul kits.
Overhaul kit Routine E and F (Working pressure 15-35 bar)	8314	All parts needed for 10 000 hours' maintenance: Same as kit D, plus complete valves, non-return valve insert and all crankshaft bearings.
Overhaul kit Routine E and F (Working pressure 0-10 bar)	8435	All parts needed for 10 000 hours' maintenance: Same as kit D, plus complete valves, non-return valve insert and all crankshaft bearings.
Anti condensation kit Anticon II	9016	Cooler cover with built-in water separator, with necessary stud bolts/nuts, gaskets and fittings.

For information:

The low pressure compressor (0-10 bar) have a 2. stage suction valve with an unloading mechanism similar to the unloading mechanism on the 1. stage suction valve.

The high pressure compressor (15-35 bar) have a 2. stage suction valve without this unloading mechanism.

Genuine Sperre parts give you peace of mind at sea!

Sperre Industri AS
Tel +47 70 16 11 00
Fax +47 70 16 11 10
E-mail:industri@sperre.com

Sperre Rotterdam BV
Tel +31 180 463 299
Fax +31 180 463 264
E-mail:rotterdam@sperre.com

Sperre Asia PTE LTD
Tel +65 763 63 00
Fax +65 763 18 11
E-mail:asia@sperre.com

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